

**Baron**  
Steel Doors & Frames

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**ASSA ABLOY**



## Baron Door and Frame Service Center Program

*Your One Stop for Service and Value*



ASSA ABLOY, the global leader  
in door opening solutions

# Baron

Steel Doors & Frames

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## Door Series

Baron's complete line of steel doors for commercial, institutional and industrial applications satisfies your requirements durability, security, aesthetics or fire protection. Stocked at the Southeast Service Center with NAAMM and Steelcraft locations, these doors are cold rolled or galvanneal and prime painted at the price you need.

### Available Features:

- Gauge: 18 / 20 gauge cold rolled steel or 18 gauge galvanneal
- Core: Honeycomb / Polystyrene
- Listing: 3 Hour fire rating (18 gauge) and 1-1/2 hour fire rating (20 gauge) standard (ITS/WHI)
- Sizes: From 2'0" x 6'8" to 4'0" x 8'0"
- Options: Available with a wide range of glass lights, louvers, and hardware preps  
6-Panel design available
- Hinge Location: NAAMM locations (5-10 equal; 38" strike center line) - handed  
Steelcraft locations - non-handed



### Door Construction:

Inverted Top and Bottom Channels for additional stability and protection

Interlocking Seam enhances structural rigidity and durability

Beveled Lock Edge – the contractor's preference for easy field installation (handed doors)

Non-handed - square hinge and lock edge

Heavy Gauge Closer Reinforcement in all doors exceeds the Steel Door Institute recommendations

Hinge reinforcements with dimpled construction provides easy conversion from standard weight to heavy weight hinges

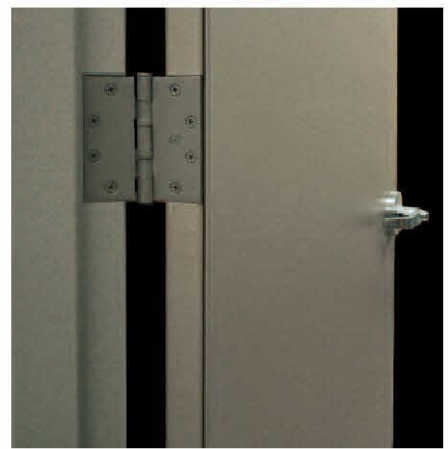
### Code Compliance and Physical Performance:

Level 'A' grade in tested in accordance with ANSI A250.4 test procedures

Meets or exceeds ANSI/SDI A250.6

Meets the requirements of ANSI A250.8

Listed for fire door installations requiring positive or negative pressure testing (UBC-7-2-97, UL10B, and UL 10C) in sizes to 4080 singles and 8080 pairs





## Frame Series

Baron steel frames are manufactured to provide value to any job regardless of size. Stocked at the Southeast Service Center with NAAMM and Steelcraft locations, our drywall frames are cold rolled. Standard for masonry frames are galvanized. Both are prime painted at the price you demand.

### Features:

Gauge:	16
Profiles:	Masonry-Standard Profile (A40 galvanized) Drywall - Cold Rolled Steel
Strike Prep:	4-7/8"
Anchors:	Wood Stud, Steel Stud, Masonry, Existing Openings
Hinge Location:	NAAMM/Steelcraft
Unequal rabbet design	
Prime Painted	
1-1/2 Hour rating - drywall (ITS/WHI)	
3-Hour fire rating - masonry (ITS/WHI)	

### Frame Construction:

Depth:	Masonry: 5-3/4", 7-3/4", 8-3/4" Drywall: 4-3/4", 5-5/8", 5-7/8", 7-1/8", 8-1/4"
Jamb:	6'8", 7'0", 8'0"
Head:	2'0", 2'4", 2'6", 2'8", 3'0", 3'4", 3'6", 3'8", 4'0", 6'0"
Face:	2", 4"

Knock Down for easy installation

Service Center welding available if needed

Hinge reinforcements with dimpled construction provides easy conversion from standard weight to heavy weight hinges

